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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier	
Product name	R434A
REACH registration number	See section 3: Composition/information on ingredients
CAS No.	See section 3: Composition/information on ingredients
EC No.	See section 3: Composition/information on ingredients
1.2 Relevant identified uses of	the substance or mixture and uses advised against
Product use	Refrigerant
	Industrial uses: Uses of substances as such or in preparations at industrial
	sites
	Professional uses: Public domain (administration, education, entertainment,
	services, craftsmen)
Restricted use	Consumer uses: Private households (= general public = consumers)
Description	Gas
1.3 Details of the supplier of th	e safety data sheet
Company	Harp International Limited
Address	Gellihirion Industrial Estate
	Pontypridd
	Rhondda Cynon Taff
	CF37 5SX
	UK
Web	www.harpintl.com
Telephone	+44 (0) 1443 842 255
Fax	+44 (0) 1443 841 805
Email	harp@harpintl.com
Email of competent person	safety@harpintl.com
1.4 Emergency telephone num	ber

Emergency telephone number	+44 (0) 1270 502 891	
	24 hours	

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification – EC 1272/2008	Compressed gas: H280
2.2 Label elements	
Hazard pictograms	
Signal word	Warning
Hazard statement	H280 – Contains gas under pressure; may explode if heated
Precautionary statement	P410+P403 – Protect from sunlight. Store in a well-ventilated place.
2.3 Other hazards	
Other hazards	Asphyxiant in high concentrations. May cause cold burns/frostbite.

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SECTION 3: Composition/information on ingredients

3.1 Substances

EC 1272/2008

Chemical name	CAS No.	EC No.	REACH registration number	Concentration (%w/w)	Classification
Pentafluoroethane (R125)	354-33-6	206-557-8	01-2119485636-25	ca. 63	Compressed gas: H280
1,1,1-Trifluoroethane (R143a)	420-46-2	206-996-5	01-2119492869-13	ca. 18	Flam. Gas 1: H220 Compressed gas: H280
1,1,1,2-Tetrafluoroethane (R134a)	811-97-2	212-377-0	01-2119459374-33	ca. 16	Compressed gas: H280
iso-Butane (R600a)	75-28-5	200-857-2	01-2119485395-27	ca. 3	Flam. Gas 1: H220 Compressed gas: H280

SECTION 4: First aid measures

4.1 Description of first aid measures

Move the exposed person to fresh air	
Rinse immediately with plenty of water	
Frostbite: treat as thermal burns	
Ingestion is not considered a potential route of exposure	
nd effects, both acute and delayed	
Symptoms may include loss of mobility/consciousness. Victim may not be	
aware of asphyxiation. Respiratory arrest.	
Contact with liquefied gas can cause damage due to evaporative cooling	
Contact with liquefied gas can cause damage due to evaporative cooling	
Ingestion is not considered a potential route of exposure	
medical attention and special treatment needed	
If you feel unwell, seek medical advice	
Seek medical attention if irritation or symptoms persist	
Thaw frosted parts with lukewarm water. Do not rub affected area. Get	
immediate medical advice/attention.	
Ingestion is not considered a potential route of exposure	

SECTION 5: Firefighting measures

5.1 Extinguishing media

	This product is not flammable in air under ambient conditions of		
	temperature and pressure. Use extinguishing media appropriate to the		
	surrounding fire conditions.		
5.2 Special hazards arising from	the substance or mixture		
	At high temperature, toxic and/or corrosive fumes may be produced by		
	thermal decomposition (gaseous hydrogen fluoride (HF), carbon oxides).		
5.3 Advice for firefighters			
	Wear self-contained breathing apparatus and protective clothing. Heat may cause the containers to explode. Keep fire exposed containers cool by spraying with water. Fire exposed containers may vent contents through pressure relief devices. In case of fire nearby, remove exposed containers.		

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

	Ensure adequate ventilation of the working area. Avoid contact with skin and eyes. Evacuate personnel to a safe area. Wear self-contained breathing apparatus and protective clothing. Vapours are heavier than air. Prevent from entering sewers, basements or workpits. Do not enter confined spaces where gas may have accumulated.		
6.2 Environmental precautions			
	Prevent further leakage or spillage if safe to do so.		
6.3 Methods and material for co	ntainment and clean up		
	Allow to evaporate. Provide adequate ventilation.		
6.4 Reference to other sections			
	See section 8 Exposure controls / personal protection		
	See section 13 Disposal considerations		

SECTION 7: Handling and storage

7.1 Precautions for safe handling

	Only experienced and properly instructed persons should handle gases	
	under pressure. Protect containers from physical damage. Do not drag, roll,	
	slide or drop. Do not remove or deface labels. Adopt best manual handling	
	considerations when handling, carrying and dispensing. Secure cylinders in	
	an upright position at all times. Close valves when not in use and when	
	empty. Ensure adequate ventilation of the working area. Do not allow	
	backfeed into the container. Avoid contact with skin and eyes. When using,	
	do not eat, drink or smoke. Never use direct flame or electrical heating	
	device to raise the pressure of the container.	
7.2 Conditions for safe storage, including any incompatibilities		
	Keen containers tightly closed. Keen in a cool, dry, well-ventilated area	

	Store in correctly labelled containers. Keep away from sources of ignition – no smoking. Store out of direct sunlight.		
Suitable packaging	Stainless steel, steel.		
7.3 Specific end use(s)			
	See section 1.2 Relevant identified uses of the substance or mixture and		
	uses advised against for further information.		

SECTION 8: Exposure controls/personal protection

our control parameters c	(posare innit)			
Component	CAS No.	Value type Exposure limit values		Source
		(form of exposure)		
Pentafluoroethane	354-33-6		Not listed in EH40	
1,1,1-Trifluoroethane	420-46-2		Not listed in EH40	
1,1,1,2-Tetrafluoroethane	811-97-2	TWA	1000ppm / 4240mg/m ³	EH40
iso-Butane	75-28-5		Not listed in EH40	

8.1 Control parameters – exposure limit values

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8.2 Exposure controls		
Appropriate engineering controls	Ensure adequate ventilation of the working area. Oxygen detectors should	
	be used when asphyxiating gases may be released. Systems under	
	pressure should be regularly checked for leaks.	
Individual protection measures	Wear protective clothing	
Eye/face protection	Approved safety goggles	
Skin & body protection	Wear suitable gloves. Wear safety shoes when handling containers.	
Respiratory protection	Wear suitable respiratory protection equipment when necessary	
Occupational exposure controls	Keep away from food, drink and animal feedstuffs.	
Hygiene protection	Good industrial hygiene and safety procedures. Do not eat, drink or smoke	
	when using the product.	

SECTION 9: Physical and chemical properties

Revision: 1

9.1 Information on basic physical and chemical properties

Appearance - Physical state	Gas
Appearance - Form	Liquefied gas
Colour	Colourless
Odour	Slight ethereal
Odour threshold	No data available
рН	Not applicable
Melting point	No data available
Boiling point / range	-44.9°C
Flash point	Not applicable
Evaporation rate	Not applicable
Flammability (solid, gas)	This product is not flammable
Upper explosion limit / Lower	Not applicable
flammability limit	
Vapour pressure	163 psia (25°C)
Vapour density	No data available
Relative density	No data available
Solubility(ies)	Insoluble in water
	Soluble in alcohols, chlorinated solvents, esters
Partition coefficient:	
n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	
Viscosity, kinematic	No data available
Explosive properties	Not applicable
Oxidising properties	Not applicable

SECTION 10: Stability and reactivity

10.1 Reactivity

	Stable under normal conditions
10.2 Chemical stability	
	Stable under normal conditions. The gaseous product in the presence of air can form, under certain conditions of temperature and pressure, a flammable mixture.

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10.3 Possibility of hazardous reactions		
	No data is available on this product	
10.4 Conditions to avoid		
	Keep away from heat and sources of ignition. Avoid contact with flames	
	and red hot metallic surfaces.	
10.5 Incompatible materials		
	Alkaline hydroxides, alkaline earth metals, strong oxidizing agents, finely	
	divided metals.	
10.6 Hazardous decomposition p	10.6 Hazardous decomposition products	
	Under normal conditions of storage and use, hazardous decomposition	
	products should not be produced.	
	At high temperature, thermal decomposition can give rise to toxic and	
	corrosive products.	

SECTION 11: Toxicological information

11.1 Information on toxicological effects

IIII mormation on toxicological	
Acute toxicity	As with other volatile aliphatic halogenated compounds, through vapour accumulation and/or inhalation of large quantities, the product can cause loss of consciousness and cardiac disorders aggravated by stress and lack
	of oxygen. Risk of mortality.
Skin corrosion/irritation	Ejection of liquefied gas: frostbite possible
Serious eye damage/irritation	Ejection of liquefied gas: frostbite possible
Respiratory or skin sensitisation	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	No data available
Reproductive toxicity	No data available
STOT single exposure	No data available
STOT repeated exposure	No data available
Aspiration hazard	No data available
Repeated or prolonged exposure	No data available

SECTION 12: Ecological information

12.1 Toxicity

Revision: 1

	No data available	
12.2 Persistence and degradability		
	Not applicable to gases and gas mixtures	
12.3 Bioaccumulative potential		
	Expected to biodegrade and not expected to persist for long periods in an aquatic environment	
12.4 Mobility in soil	12.4 Mobility in soil	
	Unlikely to cause ground or water pollution due to its high volatility	
12.5 Results of PBT and vPvB assessment		
	Not classified as PBT or vPvB	
12.6 Other adverse effects		
	Contains fluorinated greenhouse gases. When discharged in large quantities may contribute to the greenhouse effect. Global warming potential: 3245	

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of in accordance with all local and national regulations. Avoid
discharges to atmosphere. Refer to manufacturer/supplier for information
on recovery/recycling. Dispose of container via supplier only.
EWC code: 14 06 01* Chlorofluorocarbons, HCFC, HFC

SECTION 14: Transport information

Hazard pictograms



14.1 UN number

	UN 1078	
14.2 UN proper shipping name	14.2 UN proper shipping name	
	REFRIGERANT GAS, N.O.S.	
14.3 Transport hazard class(es)		
ADR/RID		
Class	2	
Labels	2.2	
Hazard No. (ADR)	20	
Tunnel category	(C/E)	
Emergency action code	2TE	
IMDG		
Class	2.2	
EmS No.	F-C, S-V	
ΙΑΤΑ		
Class	2.2	
Packing instruction	200	
14.4 Packing group		
	-	
14.5 Environmental hazards		
Environmental hazards	Not applicable	

Environmental hazards	Not applicable
Marine pollutant	Not classified as a marine pollutant
14.6 Special precautions for user	
	Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure container valves are closed, not leaking and caps in place. Ensure containers are firmly secured. Ensure adequate air ventilation.
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	
	Not applicable

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulations	REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF
	THE COUNCIL of 18 December 2006 concerning the Registration,
	Evaluation, Authorisation and Restriction of Chemicals (REACH),
	establishing a European Chemicals Agency, amending Directive
	1999/45/EC and repealing Council Regulation (EEC) No 793/93 and
	Commission Regulation (EC) No 1488/94 as well as Council Directive
	76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC,
	93/105/EC and 2000/21/EC.
15.2 Chemical safety assessment	
	No CSA has been carried out

SECTION 16: Other information

Other information

Other information	
Text of Hazard Statements in	H280: Contains gas under pressure; may explode if heated.
Section 3	H220: Extremely flammable gas
Reference materials	HSE publication EH40/2005 Workplace exposure limits (latest edition)
Changes from previous versions	-
Further information	
	The information supplied in this safety data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made of its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the material in the user's end product, if applicable.